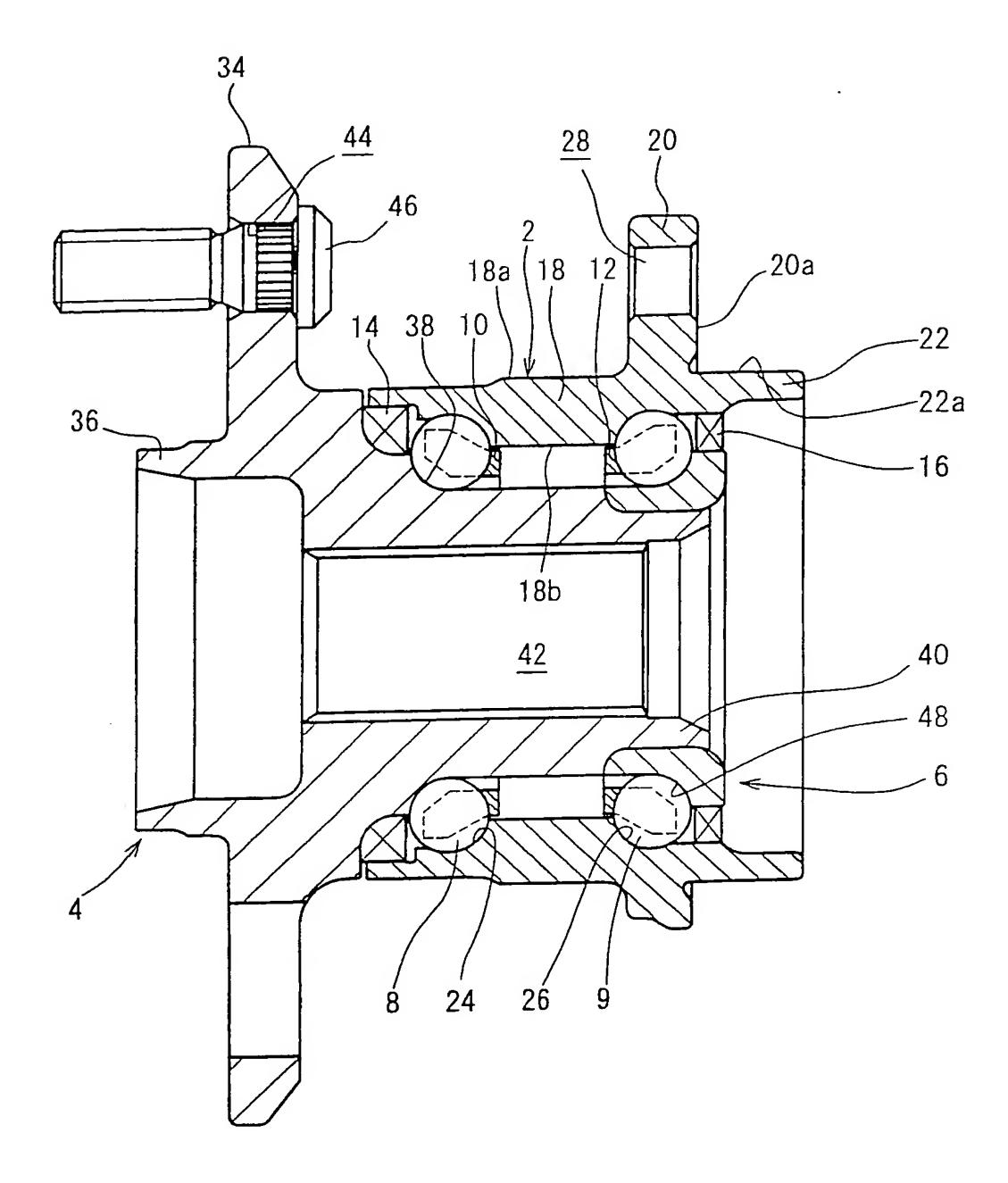
Inventor: Tadashi MITARAI et al. Customer No.: 000028107

Title: METHOD OF MANUFACTURING BEARING DEVICE FOR VEHICLE

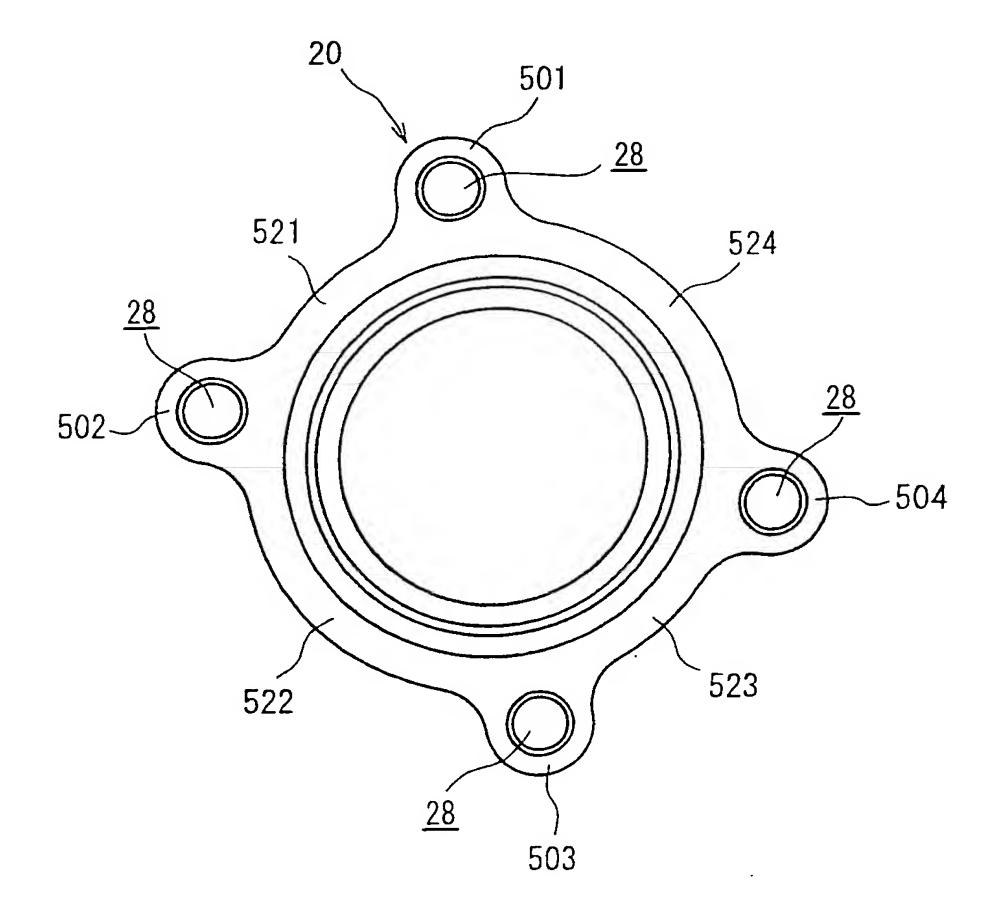
F I G. 1



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Title: METHOD OF MANUFACTURING BEARING DEVICE FOR VEHICLE

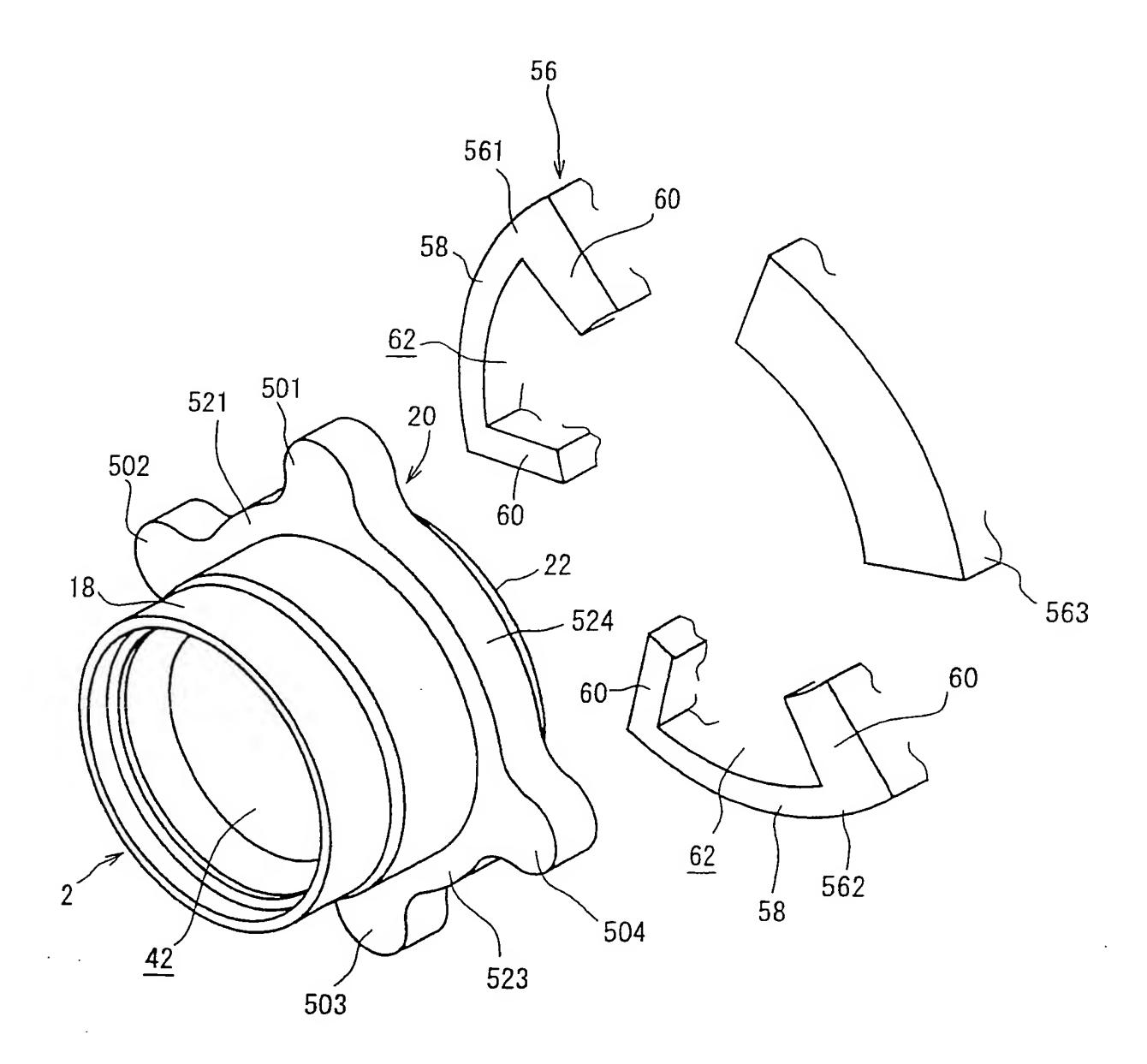
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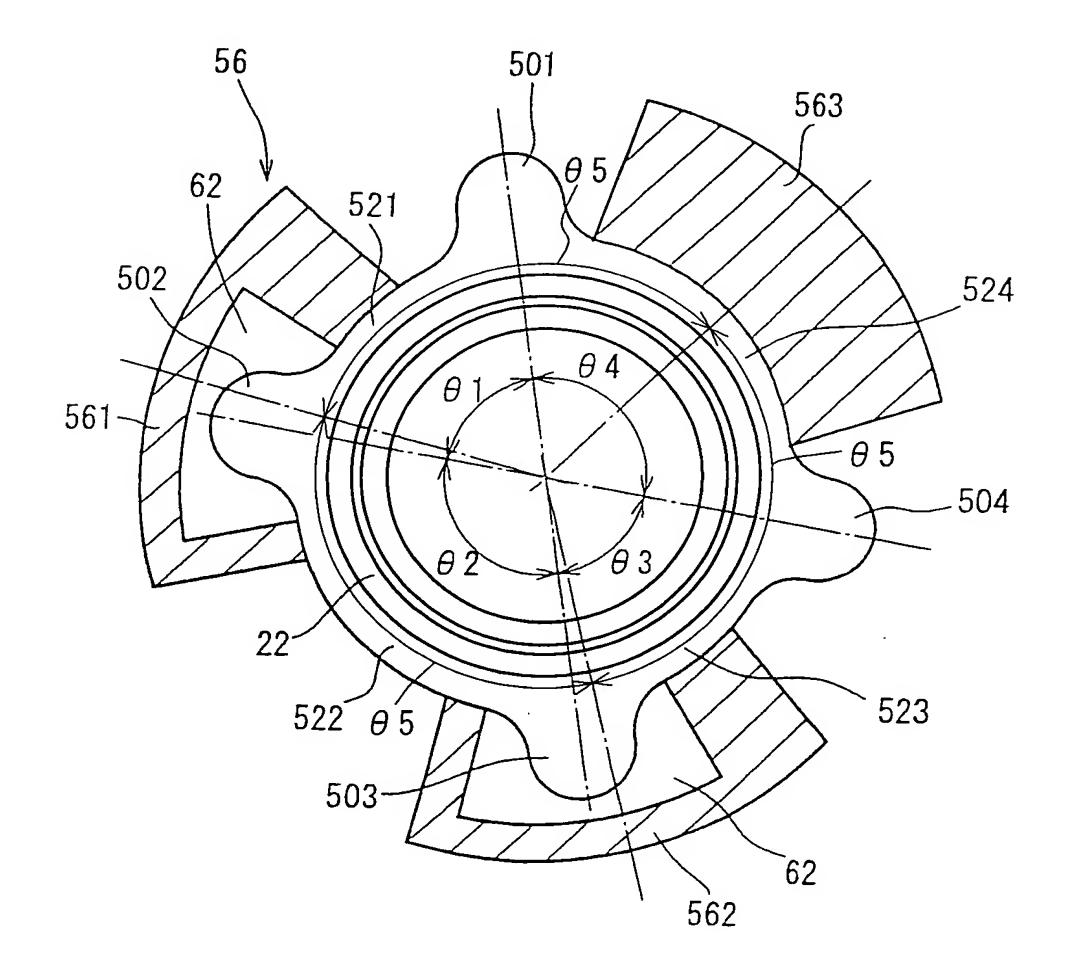
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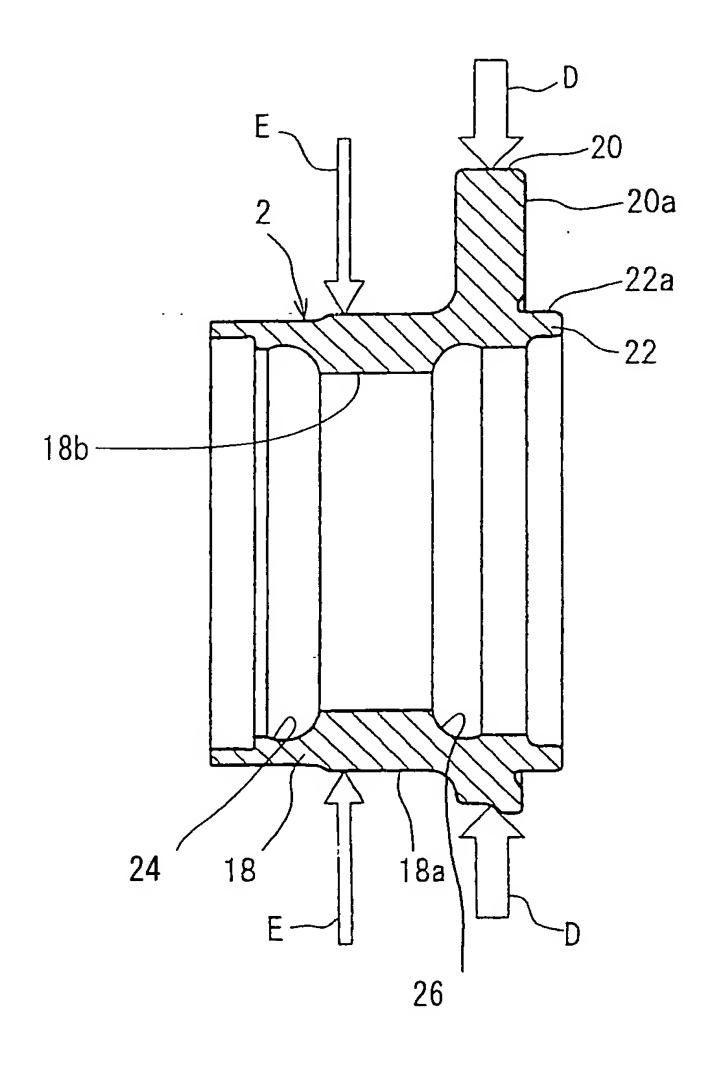
F I G. 4



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F I G. 5

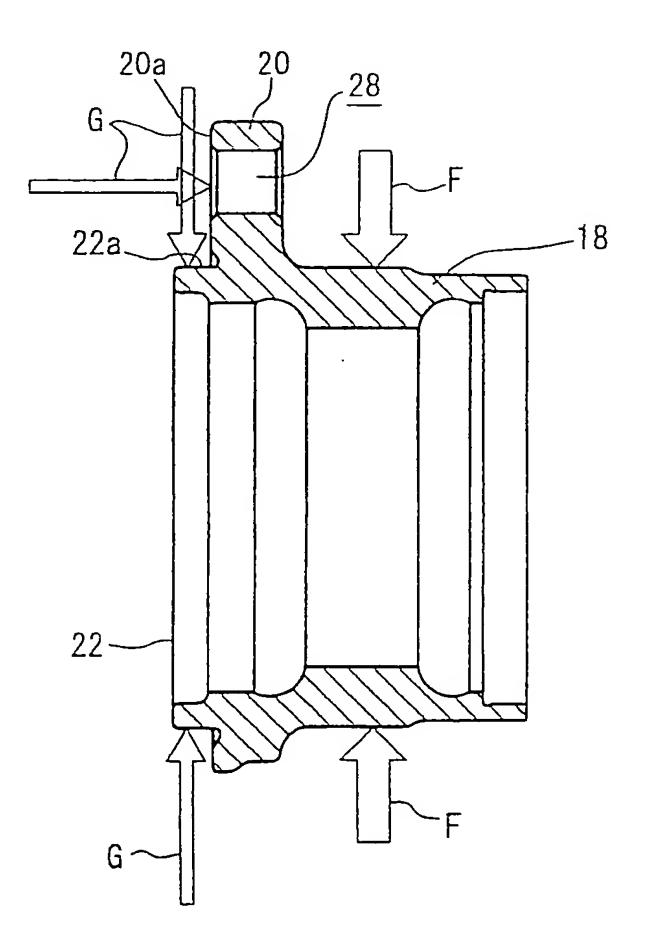


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F I G. 6



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F I G. 7

